# Technical Data Sheet Aerospace Packaging and Application Systems 

Sem-Needles and Semflex-Needles

## Sem-Needles

Disposable, rigid, stainless steel, blunt end dispensing needles fit onto all luer lock and luer slip syringes and the Sem-luer adapter. All needles have molded international color coded hubs for easy identification of the specific gauge size. These needles are precision made with burr- free ends for micro applications. All needles are non-sterile and are for industrial use only.

## Semflex-Needles

Disposable, flexible, blunt end Teflon ${ }^{\circledR}$ dispensing needles fit onto all luer lock and luer slip syringes and the Sem-luer adapter. All have molded international color coded hubs for easy identification of specific gauge size. These flexible needles will not scratch or mark a surface upon contact. All needles are non-sterile and are for industrial use only.


Application capacities table

|  | Sem-Needles |  |  | Semflex-Needles |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Gauge | P/N | O.D. | I.D. | P/N | O.D. | I.D. | Length | Hub Color |
| 14 | 231843 | .083" | .066" |  | N/A |  | 1/2" | Dark green |
| 14 | 231844 | .083" | .066" | 232728 | .082" | .066" | $1{ }^{\prime \prime}$ | Dark green |
| 15 | 231845 | .072" | .060" |  | N/A |  | 1/2" | Orange |
| 15 | 231846 | .072" | .060" | 232730 | .071" | .059" | $1{ }^{\prime \prime}$ | Orange |
| 18 | 231849 | .049" | .038" |  | N/A |  | 1/2" | Pink |
| 18 | 231850 | .049" | .038" |  | N/A |  | $1{ }^{\prime \prime}$ | Pink |
| 18 |  | N/A |  | 232734 | .054" | .042" | $2{ }^{\prime \prime}$ | Pink |
| 19 | 231851 | .042" | .032" |  | N/A |  | 1/2" | Brown |
| 19 | 231852 | .042" | .032" |  | N/A |  | $1{ }^{\prime \prime}$ | Brown |
| 20 | 231853 | .035" | .026" |  | N/A |  | 1/2" | Yellow |
| 20 | 231854 | .035" | .026" | 232736 | .046" | .034" | $1{ }^{\prime \prime}$ | Yellow |
| 21 | 231855 | .032" | .023" |  | N/A |  | 1/2" | Green |
| 21 | 231856 | .032" | .023" |  | N/A |  | $1{ }^{\prime \prime}$ | Green |
| 22 | 231857 | .028" | .020" |  | N/A |  | 1/2" | Black |
| 22 | 231858 | .028" | .020" |  | N/A |  | $1{ }^{\prime \prime}$ | Black |
| 23 | 231859 | .025" | .017" |  | N/A |  | 1/2" | Light blue |
| 23 | 231860 | .025" | .017" | 232742 | .038" | .026" | $1{ }^{\prime \prime}$ | Light blue |
| 25 | 231863 | .020" | .012" |  | N/A |  | 1/2" | Blue |
| 25 | 231864 | .020" | .012" |  | N/A |  | $1{ }^{\prime \prime}$ | Blue |
| 26 |  | N/A |  | 232745 | .030" | .018" | 1/2" | Peach |
| 26 | 231866 | .018" | .010" |  | N/A |  | $1{ }^{\prime \prime}$ | Peach |
| 26 |  | N/A |  | 232893 | .030" | .018" | $1 / 8 "$ | Peach |
| 27 | 231867 | .016" | .009" |  | N/A |  | 5/16" | Tan |
| 28 |  | N/A |  | 232748 | .027" | .015" | $1{ }^{\prime \prime}$ | Tan |
| 30 | 231869 | .012" | .006" |  | N/A |  | 5/16" | Lavender |
| 30 |  | N/A |  | 232749 | .024" | .012" | 1/2" | Lavender |

Other sizes and lengths are available through special order.

## Sem-Needles and Semflex-Needles



## Application capacities table

| Needle I.D. | Half volume | Shots per cc | Inches of bead per cc |
| :---: | :---: | :---: | :---: |
| 0.066" | 0.000075000 " | 810 | 18" |
| 0.060" | 0.000057000 | 1,079 | 22 |
| 0.059" | 0.000054000 | 1,135 | 22" |
| 0.042" | 0.000019000 | 3,145 | 44" |
| 0.038" | 0.000014000 | 4,246 | $54 "$ |
| 0.034" | $0.000010000 "$ | 5,928 | 67" |
| 0.032" | 0.000008600 | 7,111 | 76" |
| 0.026" | 0.000004600 | 13,257 | 115" |
| 0.023" | 0.000003200 | 19,150 | 147" |
| 0.020" | 0.000002100" | 29,125 | 194" |
| 0.018" | $0.000001500 "$ | 39,952 | 240" |
| 0.017" | 0.000001300 | 47,426 | 269" |
| 0.015" | 0.000000880 " | 69,038 | $345 "$ |
| 0.012" | 0.000000450 | 134,840 | 539" |
| 0.010" | $0.000000260 "$ | 233,003 | 777" |
| 0.009" | 0.000000190 | 319,620 | 959 " |
| 0.006" | $0.000000057{ }^{\prime \prime}$ | 1,078,717 | 2,157" |

## All dimensions are in inches.

[^0]PRC-DeSoto International, Inc. 12780 San Fernando Road
Sylmar, CA 91342
Telephone (818) 362-6711
Toll Free (800) AEROMIX
www.ppgaerospace.com
Issue Date: 04/24
Supersedes: 08/12
Lit: 0655


[^0]:    Semco, Sem-Luer, Kem-Needles and Semit are trademarks of PRC-DeSoto International Inc., registered with the U.S. Patent Office.

    All recommendations, statements, and technical data contained herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. User shall rely on his own information and tests to determine suitability of the product for the intended use and assumes all risks and liability resulting from his use of the product. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss, or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding upon the manufacturer or seller.

    This document has been reviewed by PPG aerospace been determined to contain only EAR99 data.

