

## TT36 Exterior Acrylic Topcoat Semi-Matt

### Product Description

TT36 is a single pack, acrylic topcoat, suitable for aerospace applications. If required, TT36 can be removed using a suitable paint remover without detriment to the underlying primer.

- Quick drying
- Designed for use on exterior surfaces on aircraft
- Suitable for use as touch up for damaged areas of aircraft paint systems
- Applicable directly to epoxy primed surfaces
- Available in a wide range of colours

### Components



#### **Mix Ratio (by volume)**

- Base : TT36 1 part
- Thinner: T142 (general use) 1 part (approx.)  
or
- Thinner:T615 (Def Stan specified thinner) 1 part (approx.)

### Specifications



TT36 is qualified to:

- Def Stan 80-214

#### **Product Compatibility**

TT36 is compatible with the following primer specification:

- BS2X33A+B

*Note: PPG Aerospace recommends you check the most recent specification QPLs for updated information.*

### Surface Preparation and Pretreatment



Ensure surface to be coated is clean, dry and intact using a high performance solvent cleaner - DeSoto® CN20 or Desoclean™ 45 solvent cleaners are recommended. Observe recommended overcoating windows for primers.

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## Instructions for Use



Thoroughly stir or shake the base material to ensure all components are adequately dispersed. Add the required volume of appropriate recommended thinner type to the base and stir thoroughly.

The amount of thinner may be varied to suit local conditions and equipment.

*Note: All products and components should be placed in ambient conditions of 15-30°C (59-86°F) for at least 24 hours prior to mixing and application.*



### **Induction Time:**

Not Required



### **Viscosity:** (thinned ready for use 23°C/73°F)

• AFNOR4	15 - 24 seconds
• BSB3	26 - 43 seconds
• BSB4	15 - 25 seconds
• FORD4	12 - 21 seconds
• ISO4	18 - 43 seconds
• ZAHN2	16 - 28 seconds

*Note: Viscosities quoted are typical ranges obtained when using specified mix ratio.*



### **Pot Life:**

Not Applicable

## Application Guidelines

### **Recommended Application Conditions:**

Temperature	10 - 35°C (50 - 95°F)
Relative Humidity	20 - 85%

### **Application:**

Apply 2 double track coats to achieve the recommended dry film thickness of 20 - 30 µm allowing a minimum of 15 minutes between coats.



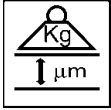
### **Theoretical Coverage:** (ready for use)

5 m²/Lt @ 25 µm dry film thickness  
200 ft²/US gal @ 1.0 mil dry film thickness

### **Recommended Dry Film Thickness:**

20 - 30 µm  
0.8 - 1.2 mil

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## Dry Film Density:

Black: 1.52 g/cm<sup>3</sup> (12.7 lbs/US gal)  
White: 1.72 g/cm<sup>3</sup> (14.4 lbs/US gal)

## Dry Film Weight:

38 - 43 g/m<sup>2</sup> @ 25 µm dry film thickness  
0.007-0.008 lbs/ft<sup>2</sup> @ 1.0 mil dry film thickness

*Note: These application guidelines represent PPG's best advice for usage in standard conditions. Some parameters will be influenced by environmental conditions, equipment settings, and other variables.*

## Equipment:



Equipment Type	Tip Size	Air Pressure
Conventional Air Spray	1.5mm	40 to 50 psi (2.7 to 3.4 bar)



TT36 can also be brush applied (no thinner required)

## Equipment Cleaning:

Clean spray equipment before use and as soon as possible after use. DeSoto® CN20 or Desoclean 45™ solvent cleaners are recommended.

## Physical Properties



### Colour:

Wide colour range available



### Gloss: (depending on colour)

12 - 18 units with a 60° gloss meter



## Drying Times:

Drying Times 50% R.H.	23°C (73°F)
Dry to Overcoat	15 minutes
Hard Dry	2 hours
Full Cure	7 days

*Note: Drying times listed above are dependent upon film thickness applied, air flow conditions and application technique.*

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## VOC: (ASTM)

Mixed ready for use	800 g/Lt
TT36 Base Component	>700 g/Lt
T142 Thinner	890 g/Lt
T615 Thinner	875 g/Lt



## Flash Point:

TT36 Base Component	-18°C (64°F)
T142 Thinner	4°C (39°F)
T615 Thinner	-4°C (25°F)

## Shelf Life:

TT36 Base Component	24 months in original unopened container
T142 Thinner	10 years in original unopened container
T615 Thinner	10 years in original unopened container

*Note: Shelf life may vary due to OEM specification requirements. Refer to container label for specific shelf life information.*

*Note: The application and performance property values above are typical for the material, but not intended for use in specifications or for acceptance inspection criteria because of variations in testing methods, conditions and configurations.*

## Storage Recommendations



Inspect the condition of the container to ensure compliance. The material should be stored at temperatures between 5°C to 35°C (41°F to 95°F) to ensure shelf life.

*Note: When procuring to a qualified material specification, follow those storage instructions.*

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## Health Precautions

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Safety Data Sheet (SDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. An SDS is available on request. Avoid overexposure. Obtain medical care in case of extreme overexposure.

**For industrial use only. Keep away from children.**

**Additional information can be found at: [www.ppgaerospace.com](http://www.ppgaerospace.com)**

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Fax 61 (3) 9335 3490

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Fax 81 561 35 5201

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PPG Aerospace  
Sealants and Coatings  
Darlington Road  
Shildon, Co Durham UK  
DL4 2QP  
[www.ppgaerospace.com](http://www.ppgaerospace.com)  
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